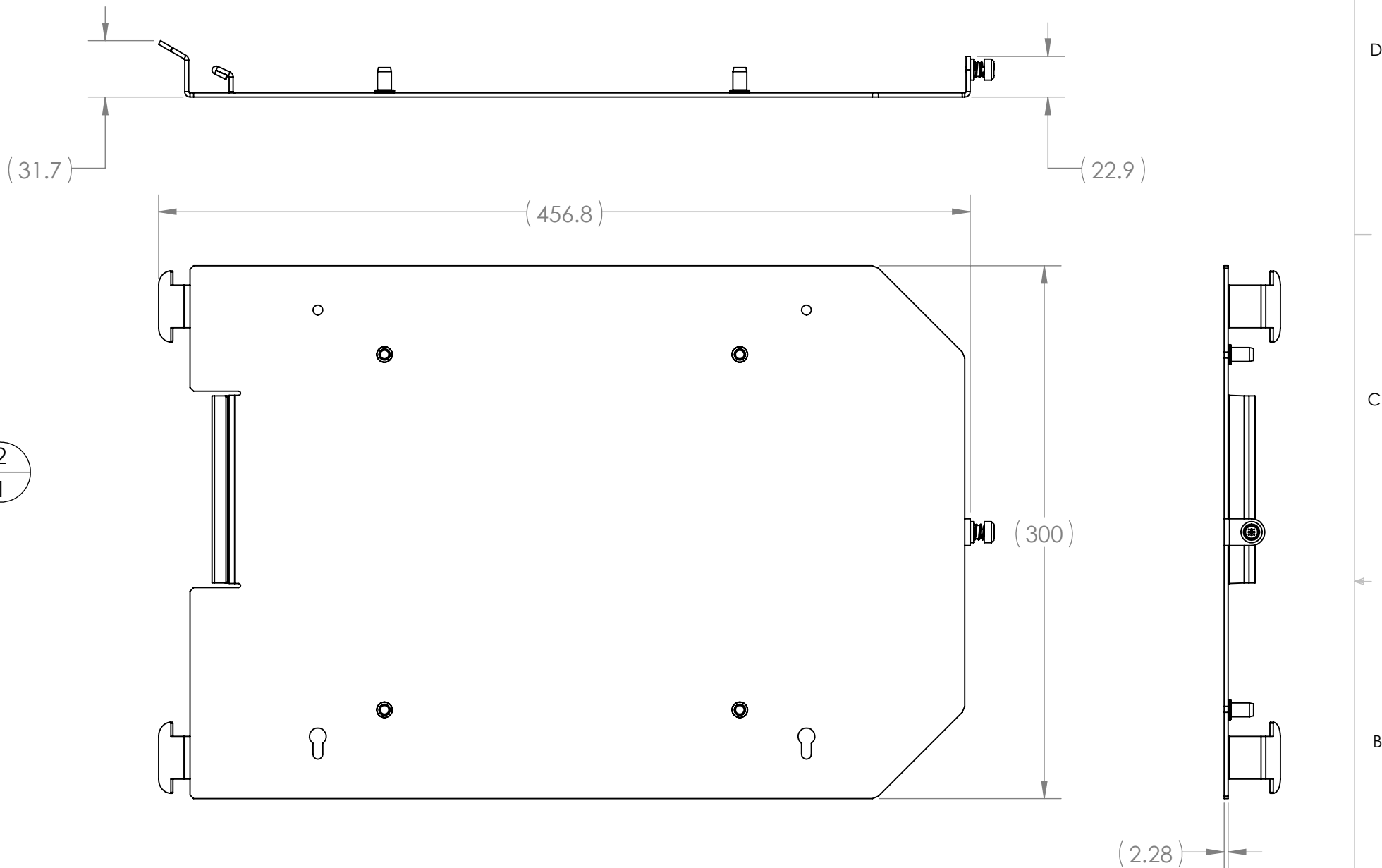
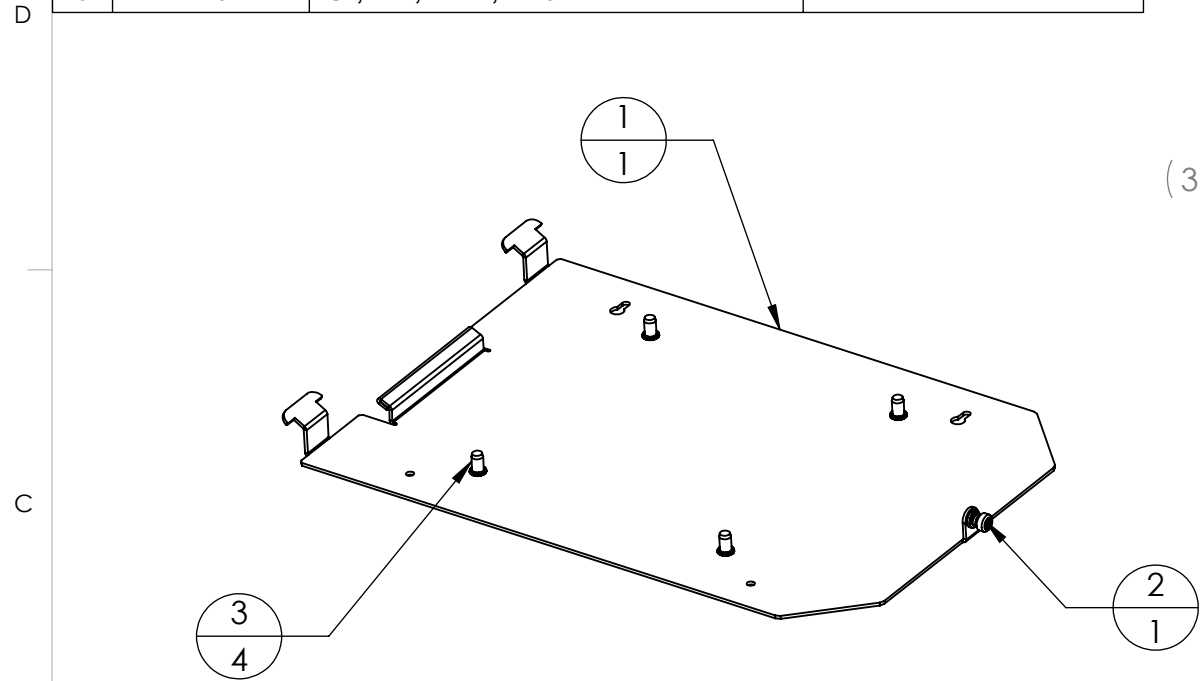


BOM TABLE IS FOR REFERENCE ONLY. SEE AGILE FOR CONTROLLING BOM.

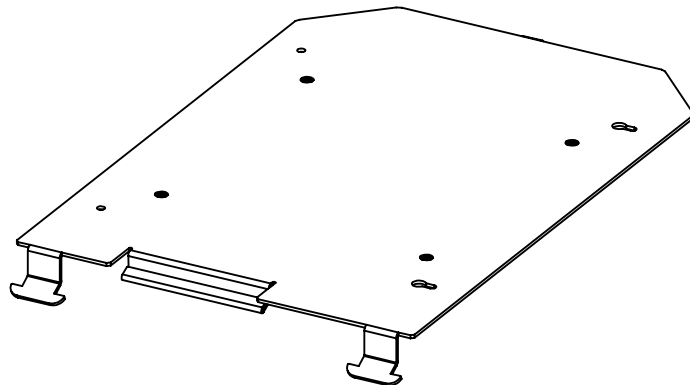
ITEM	PART NUMBER	DESCRIPTION	QTY
1	272550-00	MOUNT BRACKET, BARE	1
2	PF50-M4-1	PANEL SCREW, PEM, PF50-M4-1	1
3	B-M6-1	NUT, PEM, BLIND, B-M6-1	4

REVISION HISTORY			
ENG REV	DASH NUMBER	CHANGE DESCRIPTION (LIST ECO# IF APPLICABLE)	DATE DD-MMM-YYYY
1	00	INITIAL RELEASE	16-JUL-2014

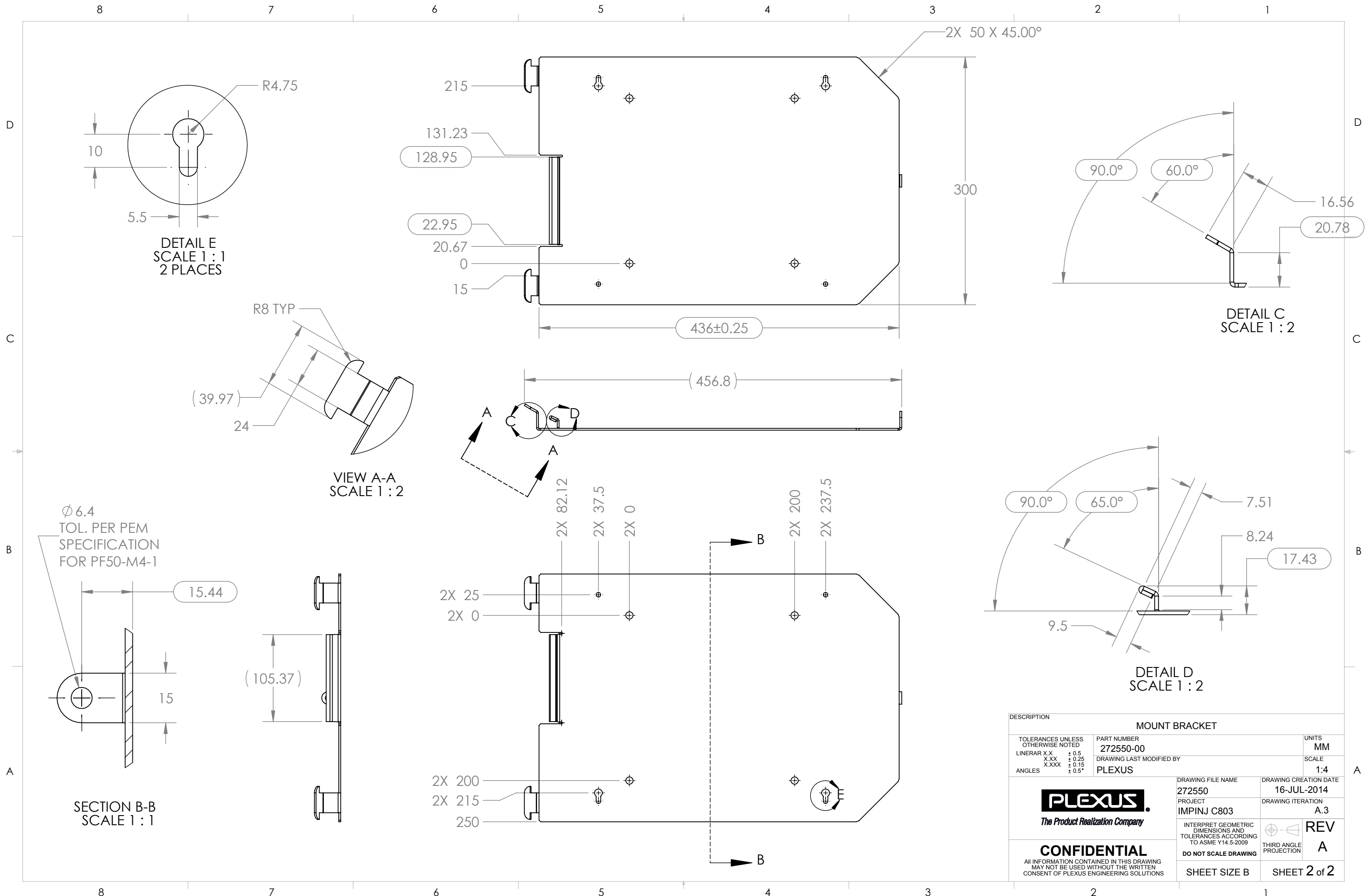


NOTES, UNLESS OTHERWISE SPECIFIED:

- MATERIAL: COLD ROLLED STEEL, THICKNESS 2.28MM (#13 GA, .089")
- FINISH: POWDER COAT, SHERWIN WILLIAMS, WHEEL GREY PAS8-C0016-C50
PAINT INSIDE AND OUTSIDE.
MASK PEMS, THREADED STUDS, AND TAPPED HOLES (ALL THREADS TO BE FREE OF PAINT).
- ALL BEND RADII TO BE 0.762MM (.030")
- TOLERANCES UNLESS OTHERWISE SPECIFIED:
MEASURED DIMENSIONS FROM BENDS ARE TAKEN INSIDE MATERIAL THICKNESS.
STANDARD PUNCHED HOLE/ SQUARE: 0.13MM (.005")
SPECIAL FEATURES REQUIRING MULTIPLE HITS: 0.20MM (.008")
FLAT PATTERN RELATION (SINGLE HIT): 0.20MM (.008")
FEATURE TO FEATURE. (SAME PLANE): 0.20MM (.008")
FEATURE TO EDGE: 0.30MM (.012")
FEATURES THAT ARE CONSEQUENCE OF (1) SINGLE BEND: 0.30MM (.012")
FEATURES THAT ARE CONSEQUENCE OF (2) SEPARATE BENDS: 0.51MM (.020")
FEATURES THAT ARE CONSEQUENCE OF (3) SEPARATE BENDS: 0.76MM (.030")
FEATURES THAT ARE CONSEQUENCE OF (4) SEPARATE BENDS: 1.00MM (.040")
- SHEET METAL GEOMETRY FOR BOM ITEM 1 CONTROLLED AT PART LEVEL CAD MODEL.
CAD MODEL IS FINAL REFERENCE FOR GEOMETRY. ALL DIMENSIONS NOT SHOWN ARE CONTROLLED BY 3D CAD FILE.
- REMOVE ALL BURRS AND SHARP CORNERS.
- SELF-CLINCHING HARDWARE TO BE INSTALLED PER MANUFACTURER RECOMMENDATIONS.
- COSMETIC SURFACES AS INDICATED TO BE FREE OF SCRATCHES, PITS, WRINKLES, BEND LINES/TOOLING MARKS OR ANY OTHER BLEMISHES DETRIMENTAL TO APPEARANCE.
- PART TO BE ADEQUATELY PACKAGED TO PREVENT DAMAGE IN SHIPPING AND HANDLING. PACKAGING TO BE APPROVED BY PLEXUS ENGINEERING SOLUTIONS.
- FIRST ARTICLE INSPECTION REQUIRED PRIOR TO PART APPROVAL.
INSPECTION DIMENSIONS ARE ENCIRCLED.
- REFERENCE PURCHASE ORDER FOR ANY APPLICABLE QUALITY REQUIREMENTS.
- THIS PART MUST BE ROHS COMPLIANT. MATERIAL CERTIFICATION SHEETS/ DOCUMENTATION SHALL ACCOMPANY ALL ORDERS.



DESCRIPTION		MOUNT BRACKET	
TOLERANCES UNLESS OTHERWISE NOTED	PART NUMBER	272550-00	UNITS
LINERAR X.X ± 0.5	DRAWING LAST MODIFIED BY	PLEXUS	MM
X.XX ± 0.25			SCALE
X.XXX ± 0.15			1:5
ANGLES ± 0.5°			
DRAWING FILE NAME		DRAWING CREATION DATE	
272550		16-JUL-2014	
PROJECT		DRAWING ITERATION	
IMPINJ C803		A.3	
INTERPRET GEOMETRIC DIMENSIONS AND TOLERANCES ACCORDING TO ASME Y14.5-2009		THIRD ANGLE PROJECTION	
DO NOT SCALE DRAWING		REV	
CONFIDENTIAL		A	
ALL INFORMATION CONTAINED IN THIS DRAWING MAY NOT BE USED WITHOUT THE WRITTEN CONSENT OF PLEXUS ENGINEERING SOLUTIONS		SHEET SIZE B	
		SHEET 1 of 2	



DETAIL E
SCALE 1 : 1
2 PLACES

VIEW A-A
SCALE 1 : 2

DETAIL C
SCALE 1 : 2

DETAIL D
SCALE 1 : 2

SECTION B-B
SCALE 1 : 1

DESCRIPTION		MOUNT BRACKET	
TOLERANCES UNLESS OTHERWISE NOTED	PART NUMBER	UNITS	
LINERAR X.X ± 0.5	272550-00	MM	
X.XXX ± 0.25	DRAWING LAST MODIFIED BY	SCALE	
X.XXXX ± 0.15	PLEXUS	1:4	
ANGLES ± 0.5°			
DRAWING FILE NAME		DRAWING CREATION DATE	
272550		16-JUL-2014	
PROJECT		DRAWING ITERATION	
IMPINJ C803		A.3	
INTERPRET GEOMETRIC DIMENSIONS AND TOLERANCES ACCORDING TO ASME Y14.5-2009		THIRD ANGLE PROJECTION	
DO NOT SCALE DRAWING		REV	
SHEET SIZE B		A	
SHEET 2 of 2			



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